



A COMPLETE LINE OF PREMIUM BRAZING ALLOYS, HIGH SILVERS, SOLDERS AND FLUXES.

TurboTorch® Viper™ products are ideal for a variety of applications. These premium products deliver all the quality and performance professionals have come to expect from TurboTorch.



Part Number	Model Number and Description
Phos-Copper Alloys	
0386-0421	Viper SF-1, 1 lb
0386-0493	Viper SF-2, 1 lb
0386-0494	Viper SF-5, 1 lb
0386-0495	Viper SF-6, 1 lb
0386-0491	Viper SS-15, 1 lb
Soldering Alloys	
0386-1379	Viper SX, 1 lb spool
0386-1382	Viper 95/5, 1 lb spool
Fluxes	
0386-1396	Viper Soldering Flux, 4 oz
0386-1393	Viper Silver Brazing Flux, 6.5 oz
0386-1394	Viper Aluminum Flux, 4 oz
Kits	
0386-1395	Viper Aluminum Repair Kit

For complete Viper product specifications, please reference the Viper brochure. Ask for form number 66-2826 or view online at www.turbotorch.com.



BRAZING ALLOYS FOR MAINTENANCE ON STEEL PRODUCTS



BF-1 (0386-0422)

BronzeFlow (for steel materials other than stainless steel - available in 1 lb package) Brazing range 1595-1620°F (868-882°C) for low fuming bronze. Ideal for maintenance repairs on plumbing and heating. Tensile strength - 63,000 psi. Meets AWS A5.8, ASTM B-259, Federal QQR571B, MIL-R-19631B specifications.



NS-1 (0386-0431)

NicSil-Flow (for stainless steel and chrome-plated products) Nickel content brazing rod. Low fuming type nickel-bronze alloy. Brazing range 1665-1680°F. Tensile strength - 70,000 psi. Meets AWS A5.8, ASTM B-259, Federal QQR571B, MIL-R-19631B specifications.

