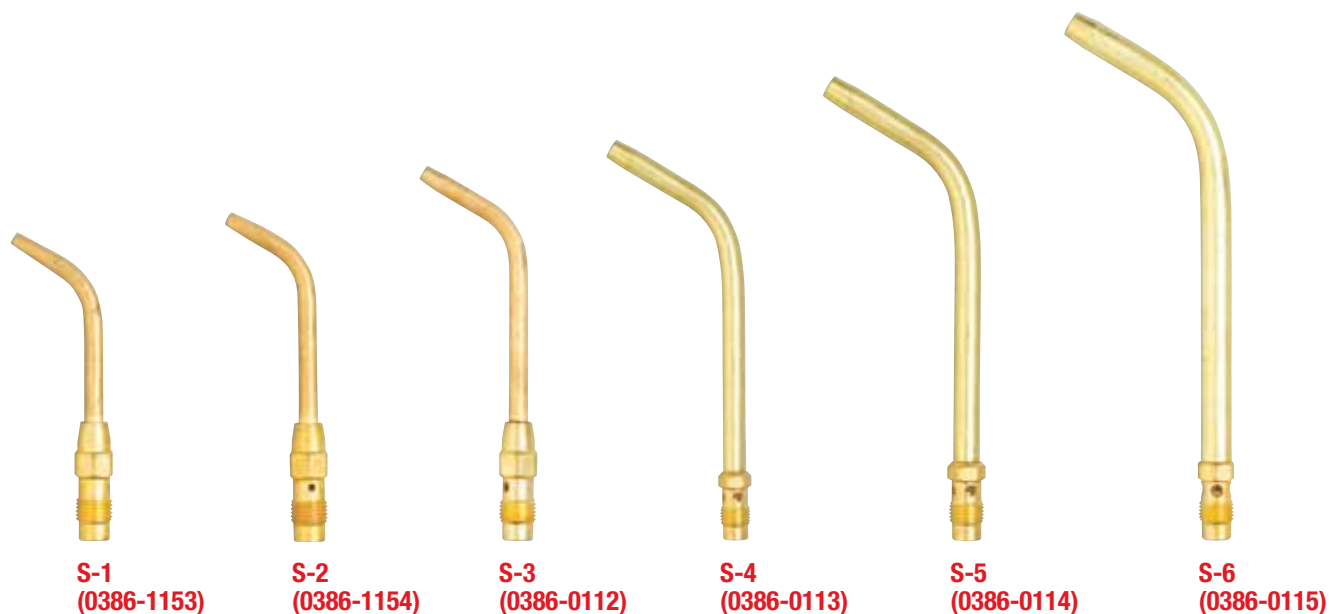


Air Acetylene

EXTREME™ STANDARD

SOFF-FLAME™ TIPS

Constructed of solid brass, Sof-Flame tips add flexibility to the standard kit, increasing the range up to 4 in. Fits WA-400 Torch Handles.



Model	Soft Solder		Operating Pressure Range		Acetylene Consumption Range		Replacement Orifice Model	
	IN.	MM	PSI	BAR	IN.	M3		
S-1	1/16-1/8	2-3	5-15	0.35-1.0	0.53-0.89	0.04-0.07	OR-SI	0386-1049
S-2	1/8-3/8	3-9	5-15	0.35-1.0	1.0-1.7	0.08-0.14	OR-A2	0386-1000
S-3	3/8-1/2	9-13	5-15	0.35-1.0	1.9-3.2	0.15-0.26	OR-T3	0386-1021
S-4	1/2-1	13-25	5-15	0.35-1.0	3.5-5.9	0.29-0.49	OR-A5	0386-1002
S-5	3/4-1 1/2	19-40	5-15	0.35-1.0	6.6-11.0	0.55-0.92	OR-A11	0386-1004
S-6	1-4	25-100	5-15	0.35-1.0	8.8-14.8	0.73-1.24	OR-A14	0386-1005

SWIRL AIR ACETYLENE COMPONENTS - ACCESSORIES



U.S. Customer Care: 800-238-0282 / FAX 800-535-0557

MAP-Pro™ & Propane

STANDARD

STANDARD PROPANE & MAP-PRO KITS:

Designed with the same Swirl Combustion Technology that is featured in the Proline Self Lighting Series, the manual series offers an economical alternative for use with Propane and MAP-Pro gases. A variety of tip sizes helps complete the job quickly and economically.



LP-1 KIT (0386-0247)

COMPONENTS

- R-LP Adjustable Regulator, CGA-510
- H-4 Handle
- H-12 Hose
- T-4 Tip
- T-6 Tip
- Soft solders to 6" (150 mm) with MAP-Pro
- Silver brazes to 4" (100 mm) with MAP-Pro
- Instruction Manual



Kit No.	Model	Regulator	Handle	Hose	Tip	
LP-1	0386-0247	RL-P (CGA-510)	H-4	H-12	T-4, T-6	Refer to tip chart below for soldering and brazing capacities
LP-2	0386-0007	RL-P (CGA-510)	H-4	H-12	T-3, T-5	
LP-3	0386-0006	RL-P (CGA-510)	H-4	H-12	T-4	



Tip No.	Tip Size		Air Propane	Air MAPP®	Copper Tubing Size Capacity Propane Gas				Copper Tubing Size Capacity MAPP® Gas				Replacement	
	IN.	MM	@24 PSI LBS/HR	@42 PSI LBS/HR	Soft Solder		Silver Solder		Soft Solder		Silver Solder		Orifice Model	
					IN	MM	IN	MM	IN	MM	IN	MM		
T-2	⅝ ₁₆	8.0	0.14	0.17	⅝ ₁₆ -¼	3-10	⅝ ₁₆ -¼	1-6	⅝ ₁₆ -½	3-12	⅝ ₁₆ -¼	3-10	OR-A2	0386-1000
T-3	⅞ ₁₆	11.1	0.20	0.25	¼-1	6-25	⅝ ₁₆ -½	3-10	¼-1½	10-40	¼-½	6-15	OR-T3	0386-1021
T-4	½	12.7	0.39	0.48	¼-1½	10-40	¼-¾	6-15	¼-2½	10-60	¼-1¼	6-35	OR-A3	0386-1001
T-5	¾	19.0	1.10	1.3	1½-2½	25-60	½-1¼	15-35	1-4	25-100	½-2	15-50	OR-A8	0386-1003
T-6	1	25.4	2.10	2.5	1½-4	40-100	¾-2	20-50	1½-6	25-150	¾-4	20-100	OR-T6	0386-1024

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